



C4 C-Beam Reinforcement

DK-200

1. Start by securing the car on jack stands and removing exhaust if it interferes with the transmission mount bolts.
2. Secure the transmission with a transmission jack or floor jack.
3. Using an 18mm socket and wrench, remove the two bolts connecting the C-beam to the transmission tailhousing.
4. Some models may have to clearance the transmission holes for the provided 1/2 hardware. You'll need a 1/.2" 7" long drill bit.
5. Install both bolts through the flat plate and start the bolts through the c-beam and tailhousing. You may have to use a rubber mallet to engourage them to go all the way in.
6. Before seating the bolts all the way in, place the top plate with stover nuts welded in on top and meet with the two bolts.
7. Start bolts by hand then you can use an impact alternating back and forth on the two bolts until snug or 80 ft lbs.
8. Secure the nose of the differential if your exhaust allows or keep jack on transmission.
9. Remove rear bolts.
10. Install provided 9/16-18 x 8" bolts through the two hole plate then into the c-beam/differential. Before going all the way through, place two hole plate with nuts on top and start bolts by hand. Tighen bolts by alternating slowing between each bolt. Once tight torque to 110 ft lbs.

