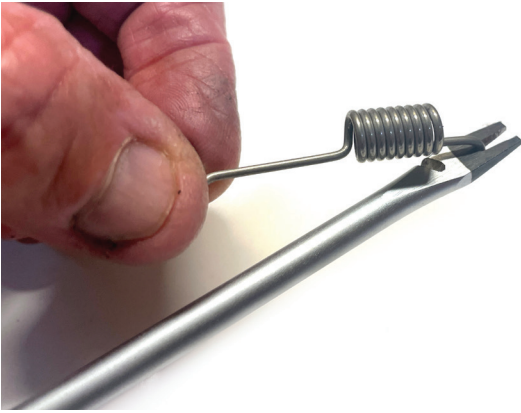


Parking Brakes 1965-1982

PB-20K, PB-18K, PB19



1. Remove the rotor to access the parking brake hardware and shoes. Rivets may need to be removed.
2. Use our PB-36 tool to remove the upper spring by putting the hook of the spring into the slot of the tool and pushing it forward. (FIG. 1)
3. Using needle nose pliers, remove the shoe retainer spring cups. (FIG. 2)
4. Remove the shoes with the lower spring and adjuster still connected.

Installation:

5. Install the adjuster and lower spring with the parking brake shoes. (FIG. 4)
7. Make sure you still have both spring retaining pins in your backing plate.
8. Install shoes over the spring pins.
9. Install shoe retaining springs and caps utilizing needle nose pliers. (FIG. 3)
10. Using the PB-36 tool again, install the upper spring by pushing the spring over the anchor bolt and into the opposite shoe retaining hole. (FIG. 4)
11. View through the window hole on the spindle to ensure all springs are installed all the way on each shoe hole. (FIG. 5)
12. Install rotor and check shoe adjustment using the window on the spindle and rotor to tighten or loosen the star adjuster.



FIG. 1 - Remove upper spring first.



FIG. 2 - Remove spring cup by turning 90 degrees



FIG. 3 - Install spring and spring cup on the shoe retaining spring



FIG. 4 - Build the parking brake assembly before installing. Above image shows how to install the upper spring after on the bearing assembly



FIG. 5 - Use window hole in spindle to check all the spring hooks are fully engaged.