



## Standard Offsets

TA-25



Pivot Bearing Inserts  
i = inboard O= outboard

1. Remove your factory t-arm from your bearing assembly. You'll have to remove the parking brake hardware and shoes to remove the four nuts on the t-arm studs.

<https://youtu.be/ZSaVHiHmEgc>

2. Install the 4 T-Arm Studs the t-arms and slide the t-arm arm into place on your bearing assembly.

3. Once the arm is on you can install the 4 lock washers and nuts and tighten the assembly up.

4. Reassemble your parking brake shoes and hardware.

<https://youtu.be/gqvHUA1LJOs>

5. Install the rotor. We highly recommend doing a runout to ensure you have a .005 run out or less on the face of the rotor. All five nuts must be tight to get a proper reading.

6. Install the spindle flange, washer and nut. Torque the spindle nut to 100ft/lbs minimum.

7. Make sure the pivot bearing inserts are placed on the correct side of each bushing. The inboard (i) is slightly shorter than the outboard (O) so we can make sure to get plenty of toe-in for highway speed stability.

8. Your t-arm is now ready for installation.

