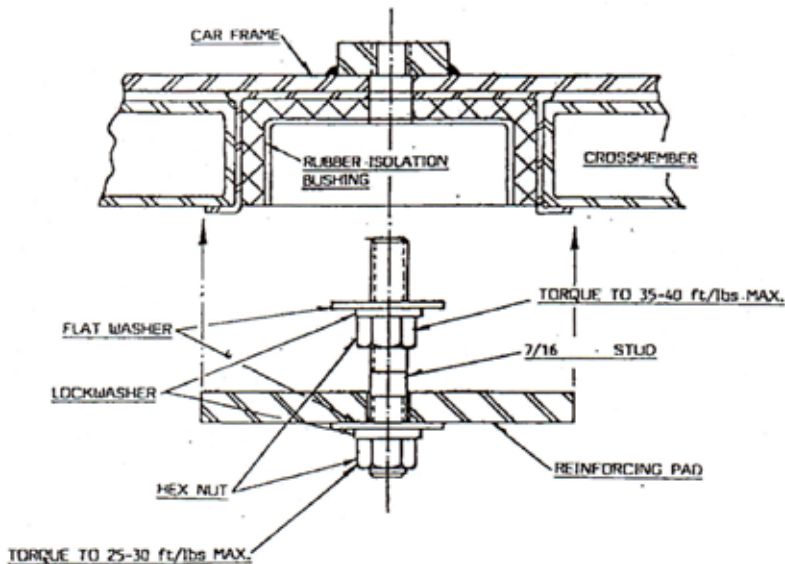


SG-47



Cross Sectional View of Cross Member Reinforcing Kit



Read Instructions Thoroughly Before Beginning

Kit Contains:

- 2 Aluminum Reinforcement Discs
- 2 7/16 Grade 8 Studs
- 4 7/16-20 Hex Nuts
- 4 7/16 Flat Washers
- 4 7/16 Grade 8 Lock Washers

- 1) Jack up the rear of the car and place on jack stands. Support the differential housing with a jack or another jack stand to prevent it from possibly breaking loose. We recommend that you install one side at a time.
- 2) Remove the stock 7/16 bolt from the differential Crossmember bushing.
- 3) Install the short side of the stud, which is coarse thread.
- 4) Install one flat washer, one lock washer and nut and draw it up the stud. Torque to 35-40 ft lbs as shown in the diagram.
- 5) Install the Aluminum Reinforcement Disc
- 6) Place another flat washer, lock washer and nut under the plate as shown in the diagram and torque to 25-30 ft/lbs.