



Tap & Die Kit for 63-82 Corvettes

Tap & Dies Included in this Kit:

- 1/2-20 Die
- 3/4-20 Die
- 3/8-24 Die
- 5/8 NF
- 7/16-20 Tap
- 7/16 FD
- 9/16-12 Tap

Rethreading Tips: Thoroughly clean threads with a wire brush or equivalent means. Clean tap or die, oil threads and the part to be rethreaded. Be careful to start the tap or die squarely. Hold the tool firm and steady as the threads engage. When the threads are caught, look at the tool from all angles to ensure the it's going on square. As you use the tool, thread it a couple turns and back off a half turn or so before moving forward again.

Tools can be used on the following:

1/2-20 Die

Front Spindle Steering Arm Bolts on 68-82
Camber Bolts
Parking Brake Anchor Bolts
Idler Arm Stud
Pitman Arm Stud

3/4-20 Die

Front Spindle – 63-68
Rear Spindles

3/8-24 Die

Steering Box Bolts
Idler Arm Mounting Bolts
Trailing Arm Studs

7/16-20 Die

Front Spindle Steering Arm Bolts – 63-67
Caliper Bolts
Lower A-Arm Front Mouting Bolts
Front Upper Alignment Bolts – 63-67
Wheel Studs

7/16-20 Tap

Front Caliper
Spindle Flanges
Lower A-Arm Front Mouting Plate
Lower A-Arm Cross Shaft
Rear Caliper Mounting Bracket

7/16 FD

78-79 Differential Cover Spring Bolt Holes

9/16-12 Tap

63-77 Differential Cover Spring Bolt Holes

Spindle Flange Bolts – 63-79
Rear Upper Shock Mount Bolts
T-Arm Bushing Bolt
Differential Bracket Bolts