

C2/3 Corvette Typical Torque Specs

Part #	Description	Torque Spec
SB-06	Sway Bar Frame Mount Bolts	20 ft ft/lbs
FS-27K	Lower A-Arm 2 Hole Plate	70 ft/lbs
FS-37	Front Upper Backing Plate Bolt	130 ft/lbs
FS-38K	Front Lower BA Bolts	55-60 ft/lbs
FS-39K	Front Lower BA Bolts	85-90 ft/lbs
ST-03	Upper Idler Arm Bolt	35-40 ft/lbs
ST-04	Lower Idler Bolt	35-40 ft/lbs
GB-32	Steering Box Bolts	35-40 ft/lbs
FS-06	Upper A-Arm Bushing Bolts	35 ft/lbs
FS-09	Alignment Stud Nuts	50 ft/lbs
FS-23K	Lower A-Arm Bushing Bolts	70 ft/lbs
FS-28K	Lower A-Arm Rear Bolt	100 ft/lbs
TA-22	T-Arm Bolt Kit	NO Torque Spec
TA-23S	T-Arm Bolt & Shim Kit	NO Torque Spec
SR-17K	Eccentric Bolts	100 ft/lbs
FC-09PK	Pinion Bushing	70 ft/lbs
FC-09R	Pinion Bushing	70 ft/lbs
SR-13K	Strut Rod Bracket Bolts	35-40 ft/lbs
SR-20	Upper Shock Mount Bolts	55-60 ft/lbs
SG-47	7/16-20 Nuts	35 ft/lbs
SG-54	7/16-20 Nuts	35 ft/lbs
SG-30K	Diff X-Member Bolts	50-55 ft/lbs
RB-31K	Caliper Bolts	70 ft/lbs
FC-11k	Pinion Bracket Bolts	50 ft/lbs
VS-97456	Alignment Studs	35 ft/lbs