

# 1997-2013 Corvette Delrin Bushings

## Front Upper

### Tools Required:

15/16 - 1 1/8" reamer

- for tight fit sleeves or pin mounts

Permatex #64000 or 64040

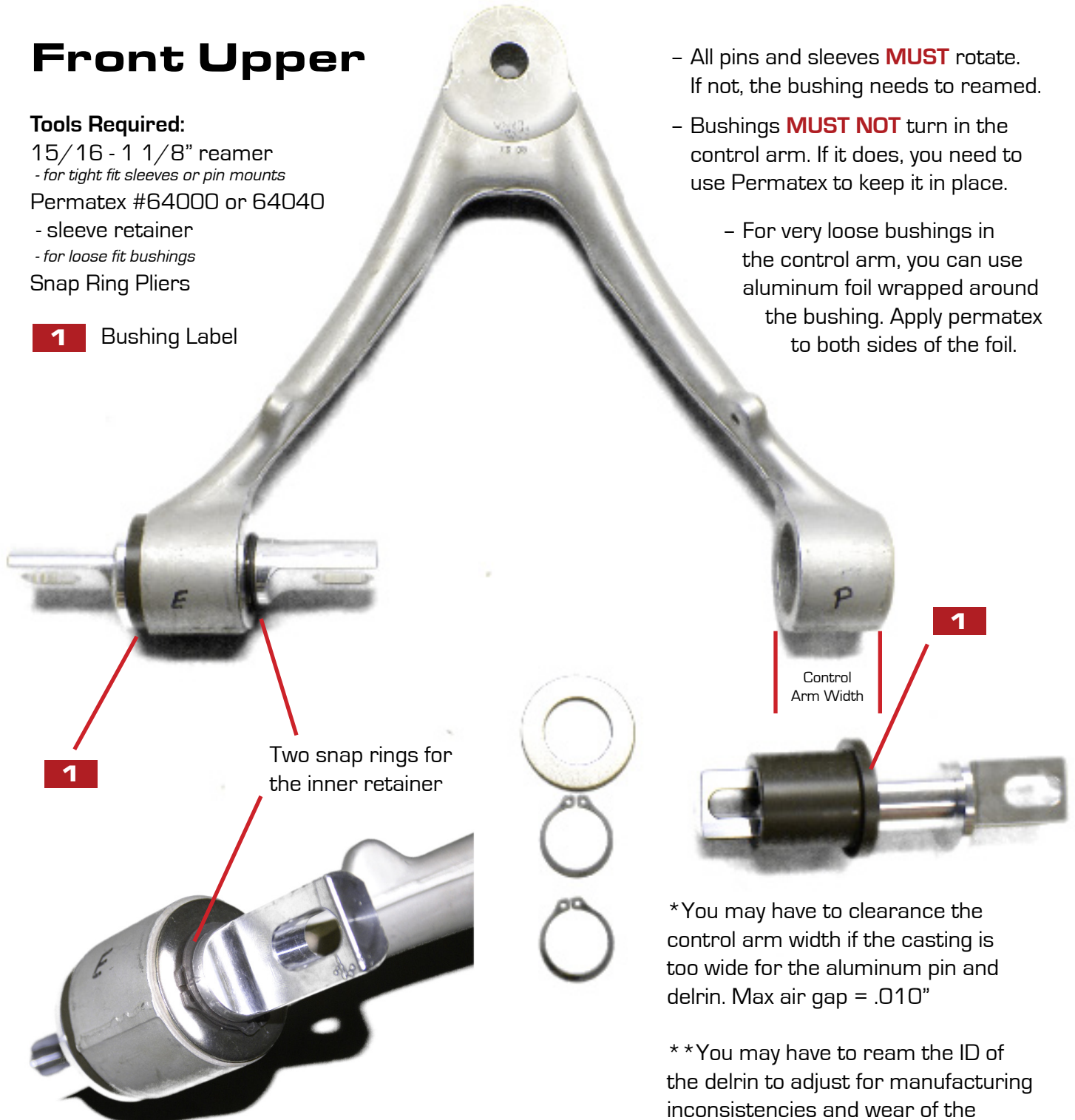
- sleeve retainer

- for loose fit bushings

Snap Ring Pliers

**1** Bushing Label

- All pins and sleeves **MUST** rotate. If not, the bushing needs to be reamed.
- Bushings **MUST NOT** turn in the control arm. If it does, you need to use Permatex to keep it in place.
- For very loose bushings in the control arm, you can use aluminum foil wrapped around the bushing. Apply permatex to both sides of the foil.



Two snap rings for the inner retainer

Control Arm Width

\*You may have to clearance the control arm width if the casting is too wide for the aluminum pin and delrin. Max air gap = .010"

\*\*You may have to ream the ID of the delrin to adjust for manufacturing inconsistencies and wear of the arm. The bushing holes are prone to elongate.

Inboard side, showing 2 snap rings installed