

2014-2019 Corvette Delrin Bushings

Front Upper

* 1 Extra Snap Ring Provided

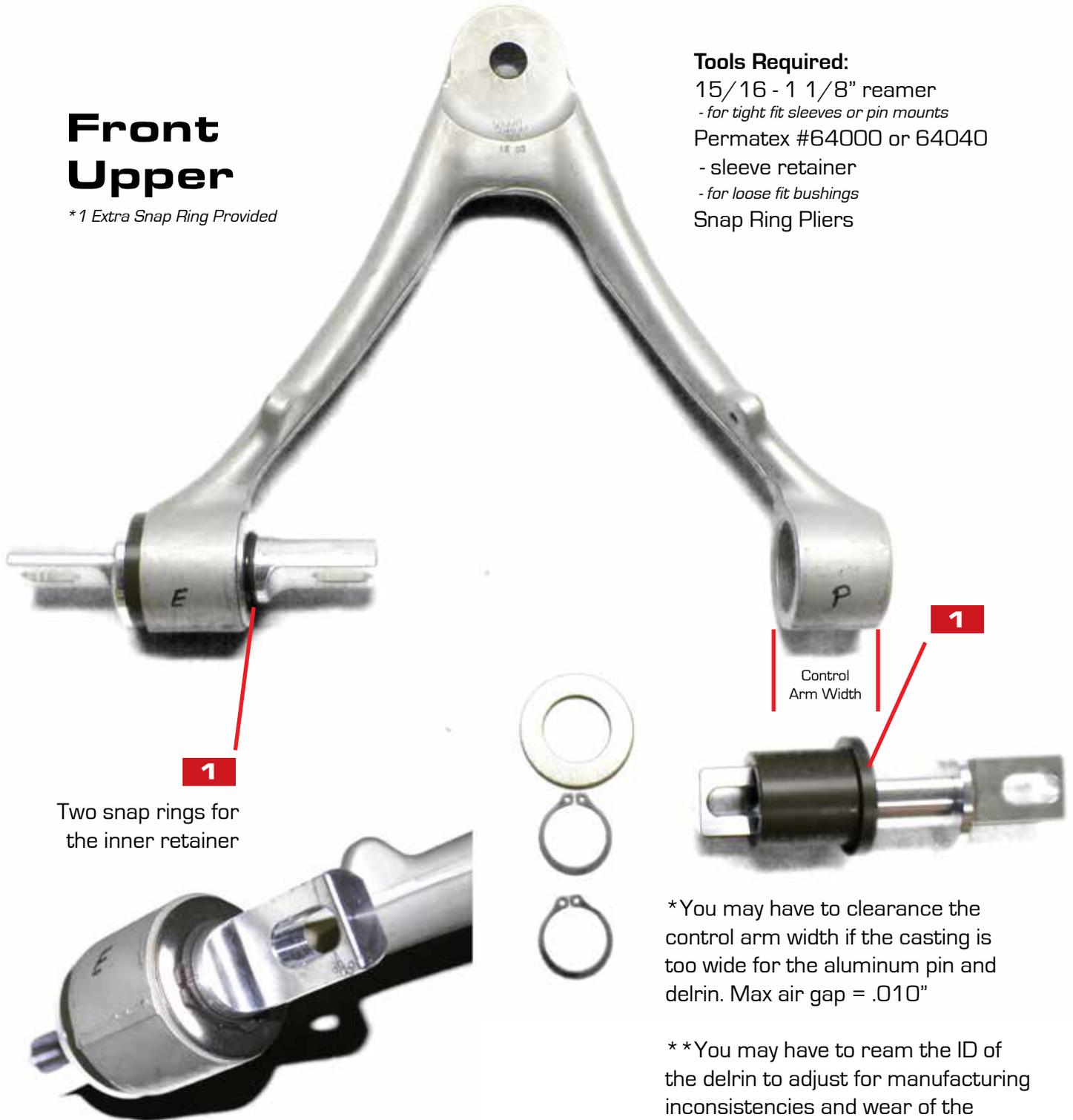
Tools Required:

15/16 - 1 1/8" reamer
- for tight fit sleeves or pin mounts

Permatex #64000 or 64040

- sleeve retainer
- for loose fit bushings

Snap Ring Pliers



1

Two snap rings for the inner retainer

1

Control Arm Width

*You may have to clearance the control arm width if the casting is too wide for the aluminum pin and delrin. Max air gap = .010"

**You may have to ream the ID of the delrin to adjust for manufacturing inconsistencies and wear of the arm. The bushing holes are prone to elongate.

Inboard side, showing 2 snap rings installed

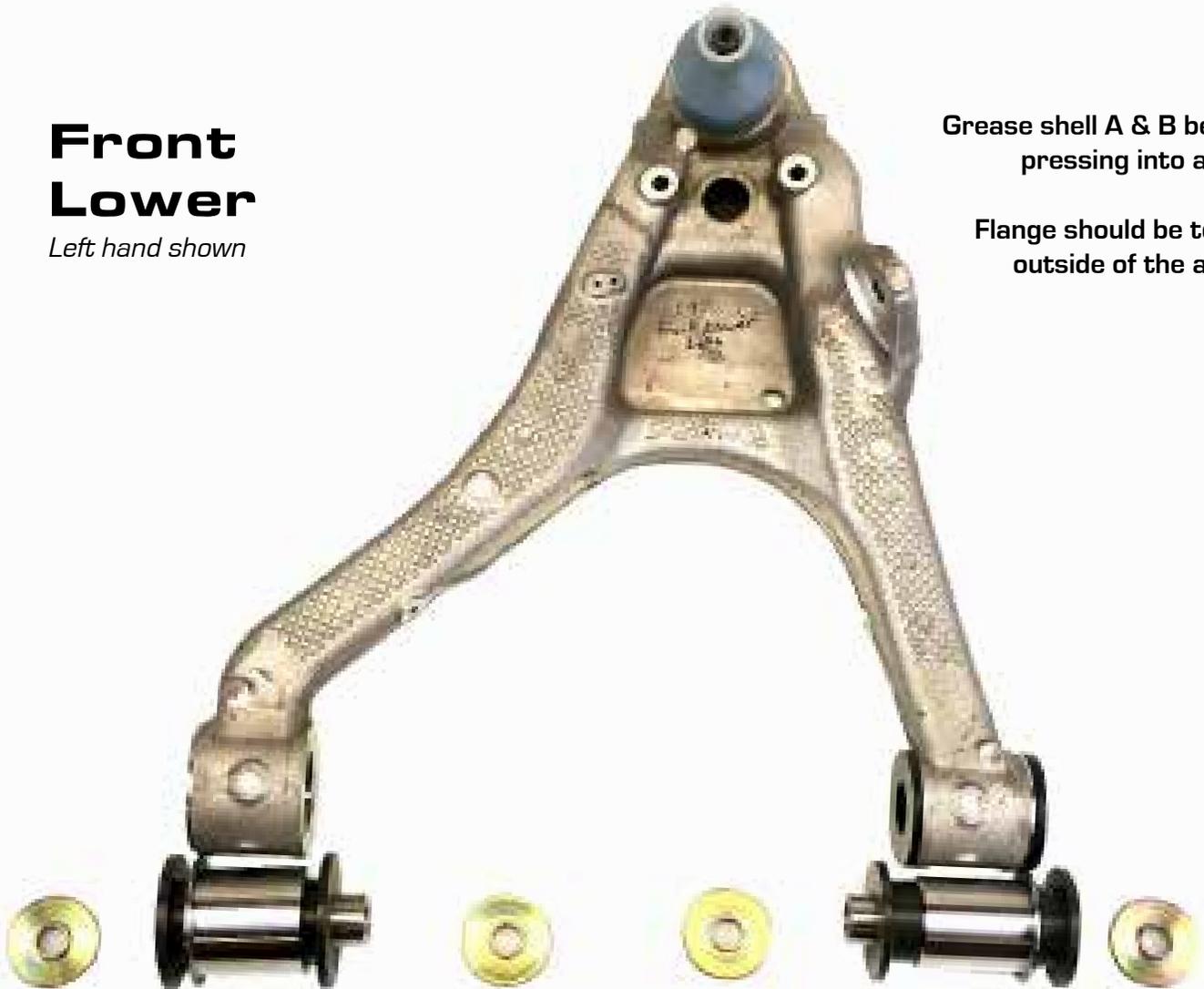
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Front Lower

Left hand shown

Grease shell A & B before pressing into a-arm

Flange should be to the outside of the a-arm



B

A

23

Thick bushing to the outside of arm

22

Thin bushing to the inside of arm

21

Thin bushing to the inside of arm

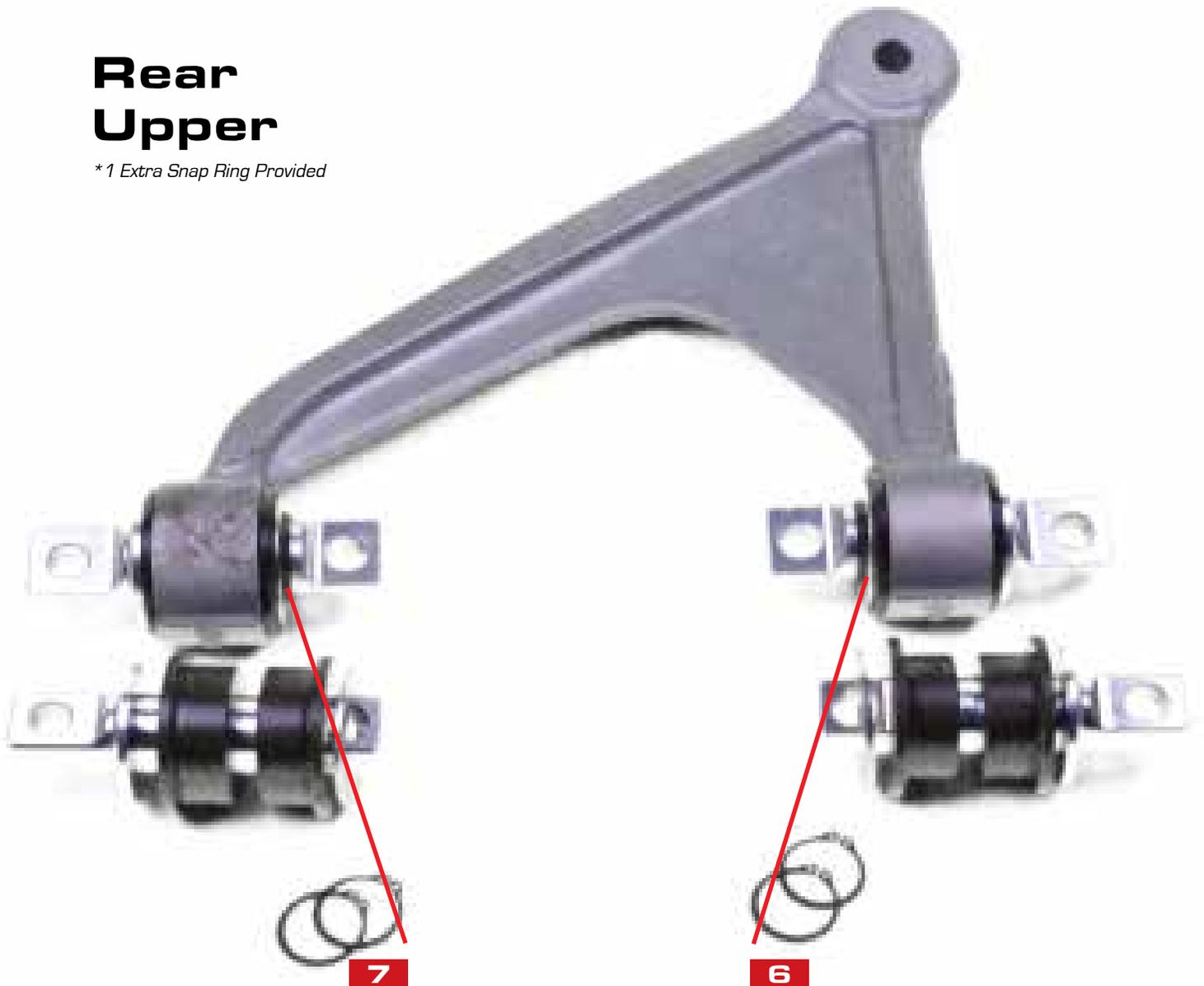
20

Thick bushing to the outside of arm

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Rear Upper

**1 Extra Snap Ring Provided*



Two snap rings for the inner retainer

Two snap rings for the inner retainer

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Rear Lower

Left hand shown

Grease shell C & D before pressing into a-arm

Flange should be to the outside of the a-arm



27

Thick bushing to the outside of arm

26

Thin bushing to the inside of arm

25

Thin bushing to the inside of arm

24

Thick bushing to the outside of arm