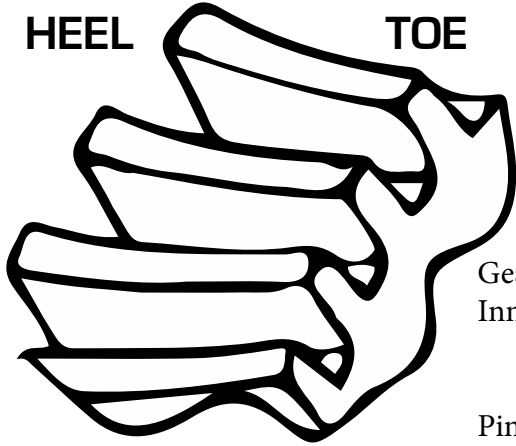


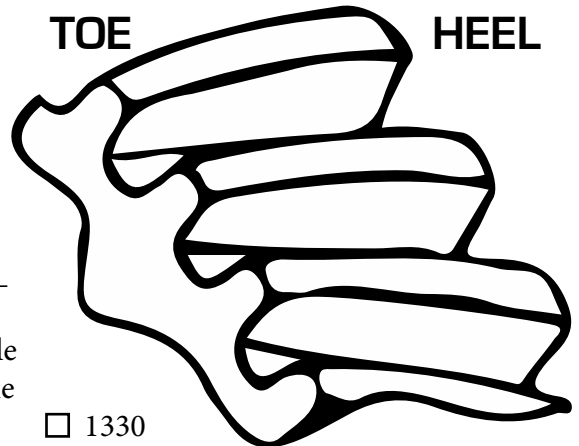
Drive Side

HEEL TOE



Coast Side

TOE HEEL



Gear Ratio: _____
 Inner Axles: U-Bolt
 Cap Style
 30-spline
 Pinion Flange: 1310 1330
 1350

	Pinion Shim	Pinion Drag (in/lbs)	LH Carrier Shim	RH Carrier Shim	Backlash	Comments
1						
2						
3						

Customer Info:

First Name

Last Name

Estimate/PO #

Comments:

BREAK IN PROCEDURE

A new ring and pinion installed with new bearing following will initially generate higher than normal operating temperatures. It is advisable to use whichever of the break in procedures matches your application.

STREET:

1. With car still on jack stands and rear-end filled with proper amount of lube, run in forward and reverse approximately 2-3 minutes. ***
2. Drive vehicle approximately 10 miles at normal operating speeds. Accelerate and decelerate several times conservatively, then let cool for one hour.

OVAL TRACK:

1. Repeat street step one above. ***
2. Run several laps at slow to medium speeds, let cool.
3. Run several hot laps. let cool.

DRAG RACE:

1. Repeat street step one above. ***
2. Pull to line.



***** WARNING:** Operator must remain in driver's seat and always make sure front wheels are blocked and jack stands are secured before attempting this procedure – **NEVER** exceed 2000 RPM with the wheels off the ground. Failure to follow this warning could result in serious damage, physical injury or death!
IRS cars require raising the trailing arms so the half-shafts are parallel to the ground to prevent the u-joints from binding in full droop. **Change fluid after 500 miles.**