



P O R T O L E T

ASSEMBLY INSTRUCTIONS

3845300

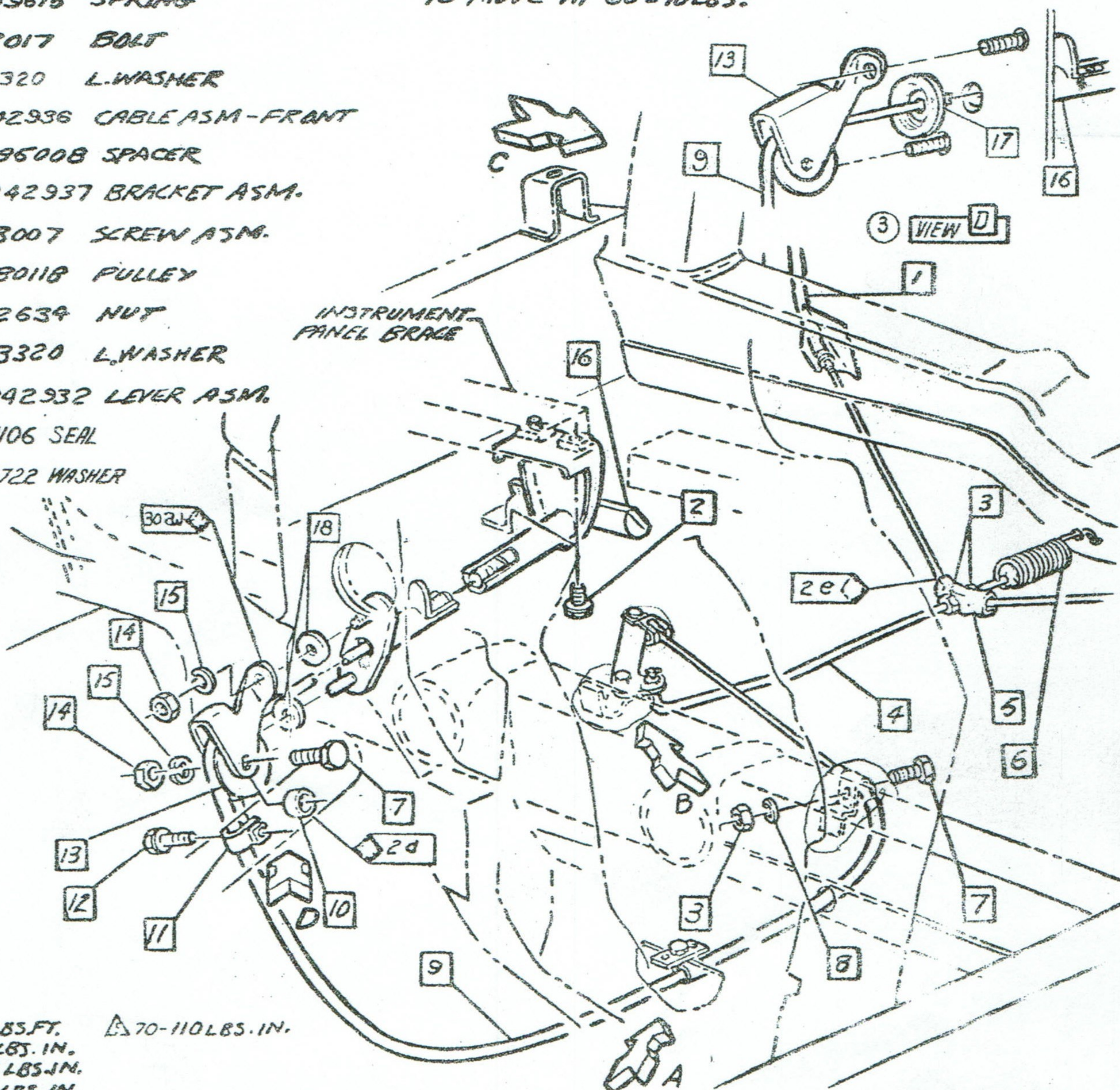
CORVETTE 19000 SERIES

ADJUSTMENT PROCEDURE

1. HANDLE IN THE RELEASED POSITION - CABLE TENSION MEASURED IMMEDIATELY IN FRONT OF **30** ON THE FRONT CABLE IS 7 ± 2 LBS. WITH CABLE TENSION HANDLE SHOULD START TO MOVE AT 15 ± 4 LBS.

2. HANDLE IN THE "ON" POSITION (HANDLE PULLED OUT 4 INCHES) CABLE TENSION MEASURED IMMEDIATELY IN FRONT OF **30** ON THE FRONT CABLE IS 40 ± 5 LBS. WITH THIS CABLE TENSION HANDLE WILL START TO MOVE AT 80 ± 10 LBS.

- 1** 3065427 CABLE ASM - REAR
- 2** 3846202 SCREW ASM.
- 3** 120376 NUT
- 4** 3842943 BOLT
- 5** 6266437 EQUALIZER
- 6** 3849615 SPRING
- 7** 122017 BOLT
- 8** 103320 L. WASHER
- 9** 3842936 CABLE ASM - FRONT
- 10** 3785008 SPACER
- 11** 3842937 BRACKET ASM.
- 12** 453007 SCREW ASM.
- 13** 3780118 PULLEY
- 14** 102634 NUT
- 15** 103320 L. WASHER
- 16** 3842932 LEVER ASM.
- 17** 3781106 SEAL
- 18** 2394722 WASHER



- 14-20 LBS. FT.**
- 65-75 LBS. IN.**
- 86-107 LBS. IN.**
- 35-50 LBS. IN.**
- 70-110 LBS. IN.**

• CHEVROLET MOTOR DIVISION, GMC •		UPC	DATE	SYM	REVISION RECORD	AUTH.	C6	C7
PARKING BRAKE		5	4-23-64	1	WAS 187119 WASHER	54431	JT	C1
			4-23-65	2	ITEMS 17 & 18 ADDED	16115	KM	
				3	VIEW D ADDED			C1
19000		REF. C2.						
C1.								
DWG PREL 5-8		REF: Prel. C1. L-70369 L-75693						
DATE REL. 5-8		L- L- L-						
		X SHEET						



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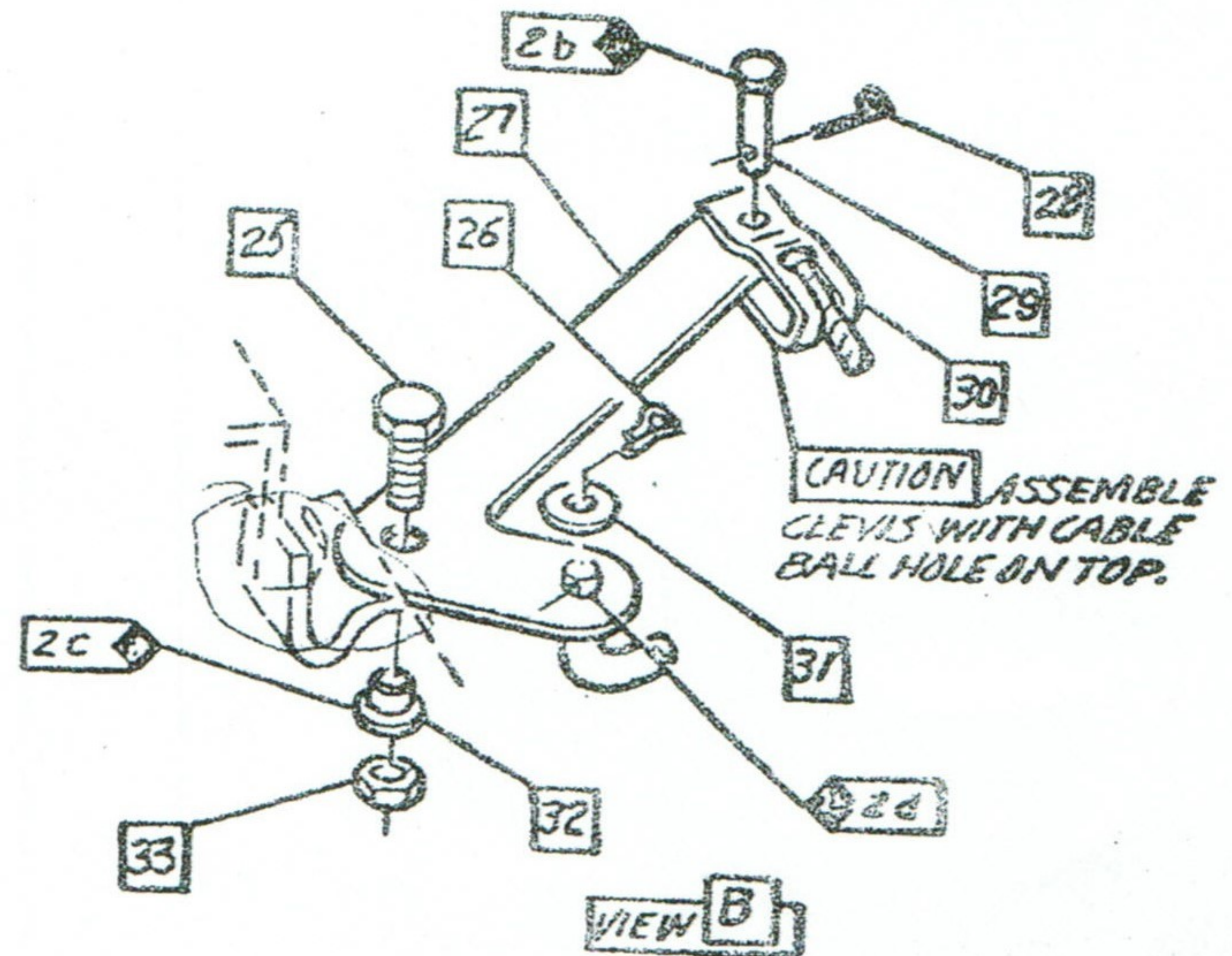
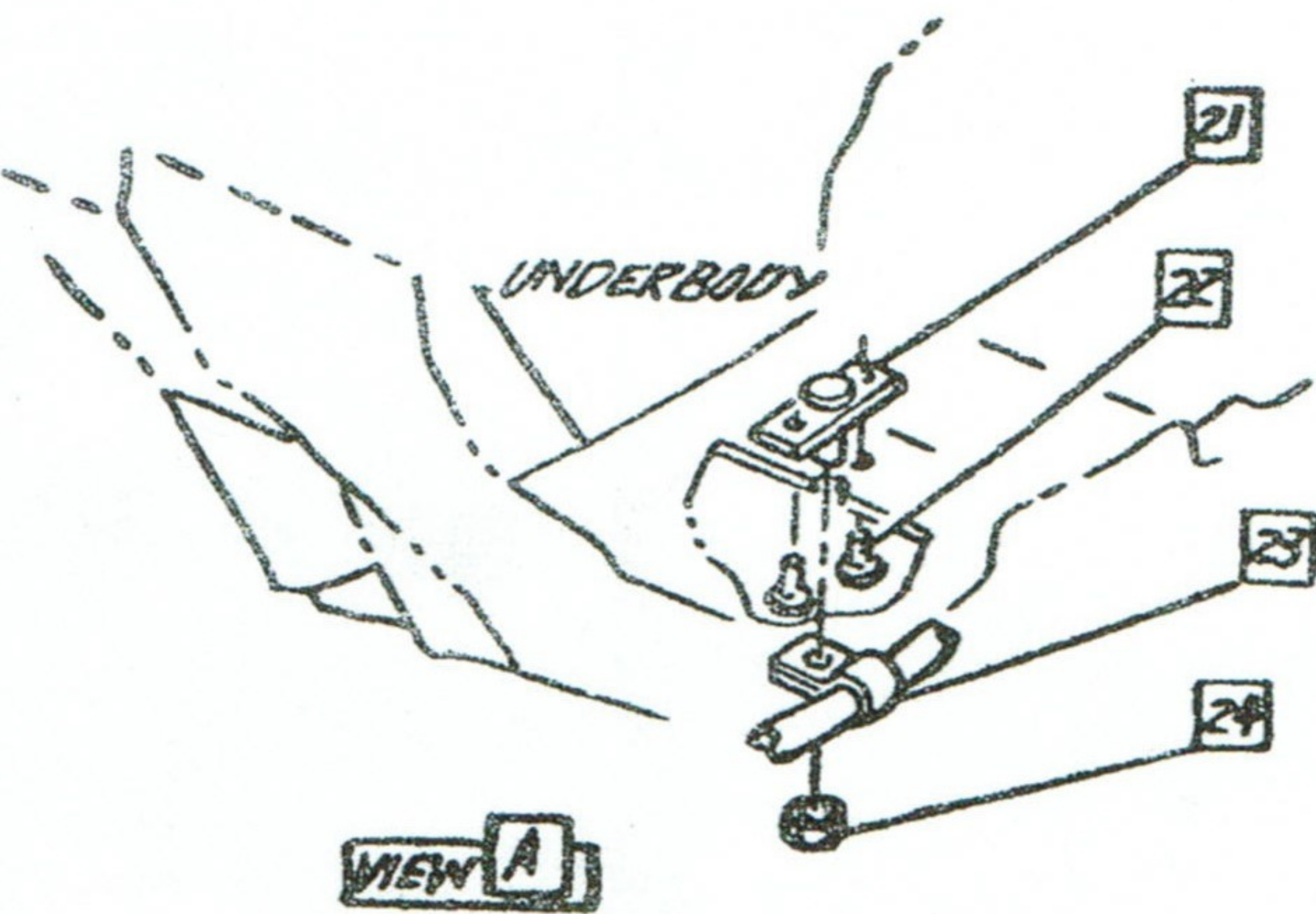
ASSEMBLY INSTRUCTIONS

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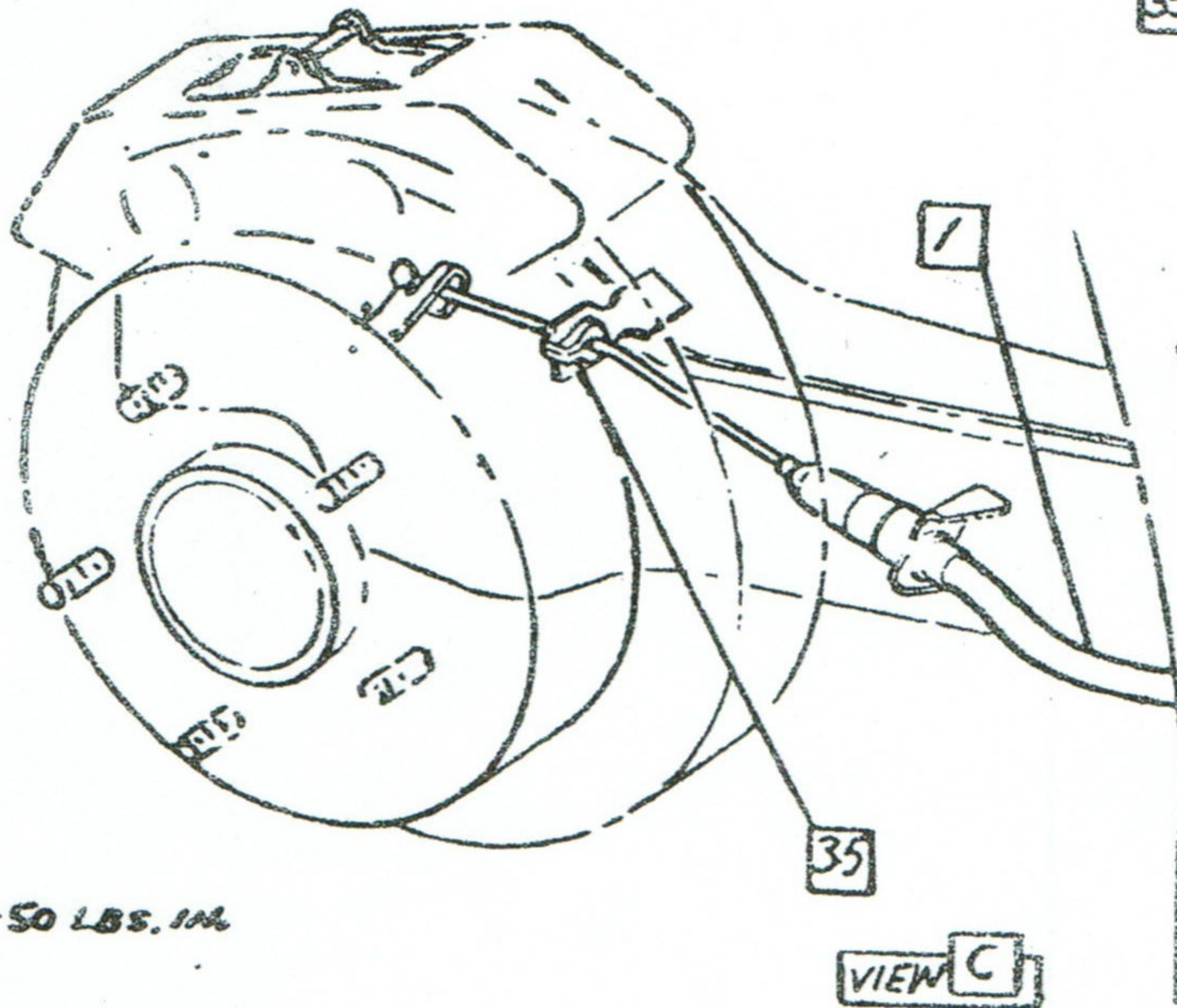
CORVETTE 19000 SERIES

- 21 3797305 BRACKET ARM
- 22 465624 NUT
- 23 120124 CLIP
- 24 134951 NUT
- 25 180080 BOLT
- 26 3749084 CLIP
- 27 3842938 LEVER
- 28 103373 C.P.

- 29 9915017 PIN
- 30 3819038 CLEVIS
- 31 446548 WASHER
- 32 3842939 SPACER
- 33 273922 NUT
- 34 516213 RETAINER LH. & R.H.
- 35 3864278 GUIDE



NOTE AFTER INSTALLATION ROTATE RETAINER SO THAT THE OPEN END FACES IN A DOWNWARD POSITION FROM HORIZONTAL.



98-50 LBS. IN.

CHEVROLET MOTOR DIVISION, GMC.

UPC

DATE SYM

REVISION RECORD

PLT. PR. CR.

PARKING BRAKE

5

2-26-57 1 CLIP DWD. ADDED

10025 PR. CR.

19000

REF. CL.

C2.

DWG. 1725-5-8 C/K/ REF: Prot. C2. L-70369 L-75693

DATE REL. 5-8

L- L- L-

SHEET 1

